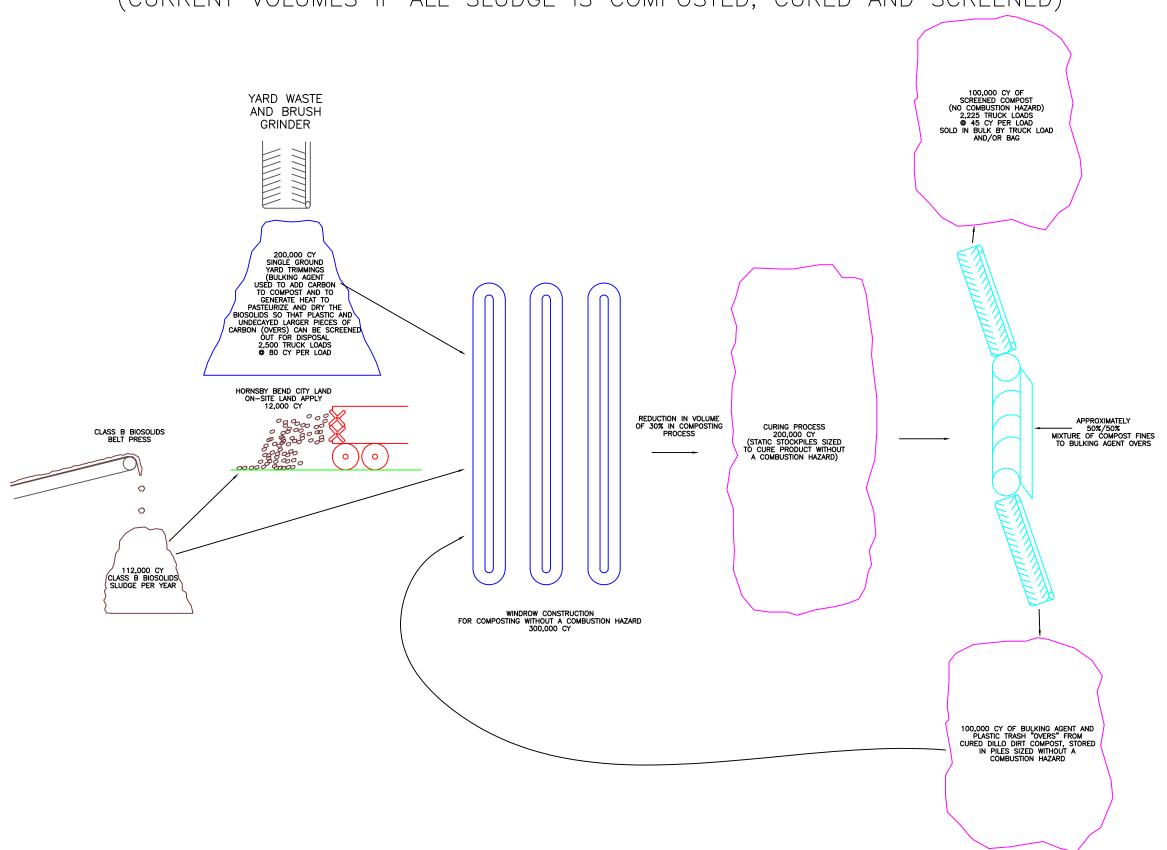
HORNSBY BEND COMPOST PROCESS FOR DILLO DIRT (CURRENT VOLUMES IF ALL SLUDGE IS COMPOSTED, CURED AND SCREENED)



Various Scenarios - Hornsby Bend Biosolids

(The following are estimates of the various amounts of inputs and outputs of different biosolids composting scenarios)

ASSUMPTIONS

- (a) 2015 COA Biosolids generation (information provided in RFP)
 - 112,000 cubic yards per year = 94,360 tons per year
- (b) 1 cubic yard of Biosolids (information provided in RFP)
 - 1,685 lbs. per cubic yard = 0.8425 tons per cubic yard
- (c) 3 cubic yards of Bulking Agent is needed to fully and properly compost 1 cubic yard of Biosolids into "Dillo Dirt"
 - 500 lbs. per cubic yard = 0.25 tons per cubic yard
 - Bulking Agent is shredded yard trimmings, leaves, brush, limbs, etc.
- (d) 3 cubic yards of Bulking Agent is needed to fully and properly compost 1 cubic yard of Biosolids into "Dillo Dirt"
 - 1 cy of Biosolids plus 3 cy of Bulking Agent once composted produces 1 cy of cured and screened Dillo Dirt and 1 cy of "Overs" (larger pieces of carbon & plastic trash)
 - Screening typically produces a 50/50 split of Dillo Dirt "Fines" and carbon and plastic trash "Overs"
 - Dillo Dirt takes 6.5 months to produce, per City staff
- (e) 1.5 cubic yards of Bulking Agent is reported by Synagro to be needed to partially compost 1 cubic yard of Biosolids into "Ag Compost", which is not cured or screened of "Overs" and plastic trash
- (f) Truck cargo weights
 - Bulking agent: 40,000 lbs (80 cy)

- Agricultural Compost with unscreened "Overs" and plastic trash: 44,000 lbs (30 yds)

- Dillo Dirt: 42,000 lbs (45 cy)

- Class B land application: 44,000 lbs (26 cy)
- (h) Curbside collected yard waste and food waste cannot be processed at the Hornsby Bend facility, per City staff
 - The City currently collects approximately 100,000 cubic yards per year of unshredded yard waste Bulking Agent without food waste, per City staff
 - This volume is reduced to 50,000 cubic yards after shredding.

Fully & properly compost 100% of Biosolids into Dillo Dirt										
<u>Process</u> Dillo Dirt	Volume of Biosolids 100,000 cy 1	Current Yard waste <u>Available for Dillo Dirt</u> 50,000 cy	Additional Bulking Agent Required for Dillo Dirt 200,000 cy ²	Cured & Screened Dillo Dirt Produced 100,000 cy	# Inbound Trucks Bulking Agent 1,875 - 2,500	# Outbound Trucks <u>Dillo Dirt</u> 2,222	# Outbound Trucks Class B Land Apply n/a	Inbound + Outbound <u>Truck Total (approx)</u> 4,097 - 4,722		
	84,250 tons	There is a SHORTAGE OF 150,000	CUBIC VARDS of bulking agent	if current ward waste valu	imas ARE USED for con	nnosting 100% of the his	ocalide into Dilla Dist			

There is a <u>SHORTAGE OF 150,000 CUBIC YARDS</u> of bulking agent if current yard waste volumes <u>ARE USED</u> for composting 100% of the biosolids into Dillo Dirt
There is a <u>SHORTAGE OF 200,000 CUBIC YARDS</u> of bulking agent if current yard waste volumes <u>ARE NOT USED</u> for composting 100% of the biosolids into Dillo Dirt

- 1. Scenario considers direct land application of 12,000 cy of Class B Biosolids onsite at Hornsby Bend (an RFP requirement)
- 2. Scenario considers utilization of 100,000 cy of "Overs" in the composting process, therefore reducing the overall amount of required inbound Bulking Agent to 200,000 cy

			• • •	compost 50% of Bios ation of 50% of Class				
<u>Process</u> Dillo Dirt	Volume of Biosolids 50,000 cy 42,125 tons	Current Yard waste <u>Available for Dillo Dirt</u> 50,000 cy	Additional Bulking Agent Required for Dillo Dirt 100,000 cy ²	Cured & Screened <u>Dillo Dirt Produced</u> 50,000 cy	# Inbound Trucks Bulking Agent 625 - 1,250	# Outbound Trucks <u>Dillo Dirt</u> 1,111	# Outbound Trucks Class B Land Apply	Inbound + Outbound <u>Total Trucks (approx)</u> 3,659 - 4,284
Land Apply Offsite	42,125 tons	There is a <u>SHORTAGE OF 50,000</u> tere is a <u>SHORTAGE OF 100,000 C</u>				· -		

^{1.} Scenario considers direct land application of 12,000 cy of Class B Biosolids onsite at Hornsby Bend (an RFP requirement)

^{2.} Scenario considers utilization of 50,000 cy of "Overs" in the composting process, therefore reducing the overall amount of required inbound Bulking Agent to 100,000 cy

Fully & properly compost 25% of Biosolids into Dillo Dirt Direct land application of 75% of Class B Biosolids offsite									
<u>Process</u> Dillo Dirt	Volume of Biosolids 25,000 cy 1 21,063 tons	Current Yard waste <u>Available for Dillo Dirt</u> 50,000 cy	Additional Bulking Agent Required for Dillo Dirt 50,000 cy ²	Cured & Screened <u>Dillo Dirt Produced</u> 25,000 cy	# Inbound Trucks Bulking Agent 313	# Outbound Trucks <u>Dillo Dirt</u> 556	# Outbound Trucks Class B Land Apply	Inbound + Outbound <u>Total Trucks (approx)</u> 3,754	
Land Apply Offsite	75,000 cy 63,188 tons	There is a <u>SHORTAGE OF 50,000 CL</u>	n/a n/a <u>IBIC YARDS</u> of bulking agent if c	n/a n/a surrent yard waste volum	n/a n/a nes <u>ARE NOT USED</u> for o	n/a n/a c <mark>omposting 25% of the b</mark> i	2,885 iosolids into Dillo Dirt		

^{1.} Scenario considers land application of 12,000 cy onsite at Hornsby Bend (an RFP requirement)

^{2.} Scenario considers utilization of 25,000 cy of "Overs" in the composting process, therefore reducing the overall amount of required inbound Bulking Agent to 50,000 cy

	Quick compos	ting of 100% of Biosolids ar	nd Bulking Agent without	curing or screening int	to "Agricultural Co	mpost" and markete	d as "All Grow" (per	Synagro)	
<u>Process</u>	Volume of <u>Biosolids</u>	Current Yardwaste <u>Available for Dillo Dirt</u>	Additional Bulking Agent Required for Ag Compost	Uncured & Unscreened Ag. Compost Produced	# Inbound Trucks Bulking Agent	# Outbound Trucks Class A Land Apply	# Outbound Trucks Class B Land Apply	Inbound + Outbound <u>Total Trucks (approx)</u>	
Ag Compost	100,000 cy ¹ 84,250 tons	50,000 cy	150,000 cy	85,225 tons	1,875	2,841		4,716	
There is a <u>SHORTAGE OF 100,000 CUBIC YARDS</u> of bulking agent if current yard waste volumes <u>ARE USED</u> for composting 100% of the biosolids in Agricultural Compost There is a <u>SHORTAGE OF 150,000 CUBIC YARDS</u> of bulking agent if current yard waste volumes <u>ARE NOT USED</u> for composting 100% of the biosolids into Agricultural Compost									

1. Scenario considers land application of 12,000 cy onsite at Hornsby Bend (an RFP requirement). Scenario also considers a 30% reduction of biosolids volume from moisture reduction and partial composting process.